

Maintenance Plan for Furnaces with Central Air Cooling

Service to be performed four times a year: October, January, April, and July.

October:

- 1. Replace filters MERV-8 or higher 20"x25"x4"
- 2. Inspect and clean burner compartment for rust, corrosion, soot or excessive dust.
- 3. Check igniter.
- 4. Inspect and clean blower wheel housing.
- 5. Inspect and clean motor.
- 6. Check all electrical wiring and connections.
- 7. Inspect airflow systems for leaks.
- 8. Check sequence of heating system operation.
- 9. Lubricate as needed.
- 10. Provide detailed report; provide quotes for any work needed.

January:

- 1. Check sequence of heating system operation.
- 2. Inspect burner compartment.
- 3. Check igniter.
- 4. Inspect blower wheel housing.
- 5. Inspect motor.
- 6. Check all electrical wiring and connections.
- 7. Inspect airflow systems for leaks.
- 8. Provide detailed report; provide quotes for any work needed.

April:

- 1. Replace filters MERV-8 or higher 20"x25"x4"
- 2. Inspect condenser coils and evaporator coils.
- 3. Inspect condenser fan.
- 4. Inspect and clean blower wheel housing.
- 5. Inspect and clean motor.
- 6. Check all electrical wiring and connections.
- 7. Inspect drain pan and drain lines.
- 8. Check A/C system sequence of operation.
- 9. Check refrigerant levels and check for leaks.
- 10. Inspect airflow systems for leaks.
- 11. Lubricate as needed
- 12. Provide detailed report; provide quotes for any work needed.

- 1. Inspect airflow systems for leaks.
- 2. Wash condenser coils and evaporator coils.
- 3. Inspect condenser fan.
- 4. Inspect blower wheel housing.
- 5. Inspect motor.
- 6. Check all electrical wiring and connections.
- 7. Inspect drain pan and drain lines.
- 8. Check A/C system sequence of operation.
- 9. Check refrigerant levels and check for leaks.
- 10. Provide detailed report; provide quotes for any work needed.



Maintenance Plan for Packaged Industrial Roof Top Units

Service to be performed four times per year: January, April, July, October.

October:

- 1. Replace filters with MERV-8 or higher (to be performed by Aero Filter)
- 2. Replace all belts (include parts price in PM)
- 3. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 4. Check blower and exhaust motor amperage.
- 5. Check voltage.
- 6. Check electrical connections.
- 7. Check blower rotation.
- 8. Check all fuses, contactors, relays and capacitors for operation.
- 9. Check and lubricate all motors.
- 10. Check economizer operation.
- 11. Check hot water coils and pumps.
- 12. Check proper operation of 3-way valve.
- 13. Check and adjust static pressure.
- 14. Check exhaust for proper operation.
- 15. Check outdoor temp and humidity sensors for proper operation.
- 16. Provide detailed report; provide quotes for any work needed.

January:

- 1. Replace filters with MERV-8 or higher (to be performed by Aero Filter)
- 2. Check belt tension and wear. Adjust or replace as needed.
- 3. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 4. Check blower and exhaust motor amperage.
- 5. Check voltage.
- 6. Check electrical connections.
- 7. Check blower rotation.
- 8. Check all fuses, contactors, relays and capacitors for operation.
- 9. Check and lubricate all motors.
- 10. Check economizer operation.
- 11. Check hot water coils and pumps.
- 12. Provide detailed report; provide quotes for any work needed.

April:

- 1. Blow down or rinse condenser coils as needed.
- 2. Replace filters MERV-8 or higher (to be performed by Aero Filter)
- 3. Clean out p-trap, check for damage.
- 4. Apply chemical condensate pan treatment.
- 5. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 6. Check blower and exhaust motor amperage.
- 7. Check voltage.
- 8. Check belt tension and wear. Adjust or replace as needed.
- 9. Check blower rotation.
- 10. Check all fuses, contactors, relay and capacitors for operation.
- 11. Check and lubricate all motors.
- 12. Check economizer operation.
- 13. Check electrical connections.
- 14. Check for refrigerant for leaks and proper levels.
- 15. Check panel and door gaskets.
- 16. Check condenser fan: motor, blades, bracket, rain cap, and guard.
- 17. Check compressor operation.
- 18. Check condenser coils and evaporator coils.
- 19. Check and adjust static pressure.
- 20. Check exhaust for proper operation.
- 21. Check outdoor temp and humidity sensors for proper operation.
- 22. Provide detailed report; provide quotes for any work needed.

- 1. Replace filters MERV-8 or higher (to be performed by Aero Filter)
- 2. Chemically wash condenser coils, evaporator coils, and o/a pre-filter.
- 3. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 4. Check blower and exhaust motor amperage.
- 5. Check voltage.
- 6. Check belt tension and wear. Adjust or replace as needed.
- 7. Check blower rotation.
- 8. Check all fuses, contactor, relay and capacitors for operation.
- 9. Check and lubricate all motors and pumps.
- 10. Check economizer operation.
- 11. Check electrical connections.
- 12. Check for refrigerant leaks and proper levels.
- 13. Clean out p-trap, check for damage.
- 14. Check condenser fan: motor, blades, bracket, rain cap, and guard.
- 15. Clean and apply chemical treatment to condensate pan.
- 16. Provide detailed report; provide quotes for any work needed.



Maintenance Plan for Nortec NH Electrode Steam Humidifier

Service to be performed four times a year: October, January, April, July

October:

- 1. Steam Generators- Inspect cylinder, check drain valve, and fill valve.
- 2. Lines Clean sump and drain lines and make sure drains and drain lines are free of restrictions. Check for leaks and proper water level.
- 3. Steam Distribution Check steam line sloping, no leaks, no condensate around blower pack or distribution nozzle.
- 4. Controls Humidistat, check for proper operation. Check all electrical terminals for tightness. Disconnect switch, check operation.
- 5. Put unit into operation, set for 35% humidity.
- 6. Replace Cylinders (6) (include cost in the price of PM)

January:

- 1. Verify Operation.
- 2. Check for leaks.
- 3. Verify setpoints.

April:

- 1. Steam Generators- Inspect cylinder, check drain valve, and fill valve.
- 2. Lines Clean sump and drain lines and make sure drains and drain lines are free of restrictions. Check for leaks and proper water level.
- 3. Steam Distribution Check steam line sloping, no leaks, no condensate around blower pack or distribution nozzle.
- 4. Controls Humidistat, check for proper operation. Check all electrical terminals for tightness. Disconnect switch, check operation.
- 5. Put unit into operation, set for 50% humidity.

- 1. Verify Operation.
- 2. Check for leaks.
- 3. Verify setpoints.



Maintenance Plan for Unit Heaters (Directions are for Gas, Water, and Electric as applicable)

Service to be performed two times a year: October, January.

October:

- 1. Check start-up operation for winter.
- 2. Check for unusual noise or vibration.
- 3. Replace Belts.
- 4. Replace filters with MERV-8 or higher (to be performed by Aero Filter)
- 5. Check operational and safety controls.
- 6. Clean pilot and burner.
- 7. Check fan blades.
- 8. Check boiler pressure vessel and gaskets.
- 9. Lubricate motor.
- 10. Check and clean combustion chamber.
- 11. Inspect pilot light, thermal couple, or electric ignition.
- 12. Inspect and clean flue fan.
- 13. Check and exercise gas valve and water valves.
- 14. Check heating coils, brush or blow down if needed.
- 15. Check thermostat for winter setting.
- 16. Inspect all electrical connections and contactors.
- 17. Give detailed report; provide quotes for any work needed.

January:

1. Replace filters with MERV-8 or higher (to be performed by Aero Filter)



Maintenance Plan for Exhaust fans

Service to be performed two times a year: October, April

October:

- 1. Lubricate bearings, motors.
- 2. Replace belts.
- 3. Check pulley and sheaves for excessive wear.
- 4. Check all electrical connections for signs of wear, arcing, or overheating.
- 5. Check unit for vibration or unusual noise.
- 6. Check operating amperage.
- 7. Clean motor vent.
- 8. Provide detailed report; provide quotes for any work needed.

April:

- 1. Lubricate bearings, motors.
- 2. Check belt, adjust tension, replace belts if needed.
- 3. Check pulley and sheaves for excessive wear.
- 4. Check all electrical connections for signs of wear, arcing, or overheating.
- 5. Check unit for vibration or unusual noise.
- 6. Check operating amperage.
- 7. Clean motor vent.
- 8. Provide detailed report; provide quotes for any work needed.



Maintenance Plan for Roof Top Units with heating and cooling operation.

Service to be performed four times a year: October, January, April, July.

October:

- 1. Replace filters MERV-8 or higher (to be performed by Aero Filter)
- 2. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 3. Check blower motor amperage.
- 4. Check voltage.
- 5. Replace all belts (include parts price in PM)
- 6. Check blower rotation.
- 7. Check all fuses, contactor, relays and capacitors for proper operation.
- 8. Check and lubricate all motors.
- 9. Check economizer operation.
- 10. Check electrical connections.
- 11. Check heat exchanger for cracks and holes.
- 12. Check ignition system lockout.
- 13. Check burners, adjust as needed.
- 14. Check for gas leaks.
- 15. Check induced draft fan operation.
- 16. Check burner cycle and check for proper flame pattern.
- 17. Check exhaust for proper operation.
- 18. Check outdoor temp and humidity sensors for proper operation.
- 19. Provide detailed report; provide quotes for any work needed.

January:

- 1. Replace filters with MERV-8 or higher (to be performed by Aero Filter)
- 2. Check belt tension and wear. Adjust or replace as needed.
- 3. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 4. Check blower motor amperage.
- 5. Check voltage.
- 6. Check electrical connections.
- 7. Check blower rotation.
- 8. Check all fuses, contactors, relays and capacitors for operation.
- 9. Check and lubricate all motors.
- 10. Check economizer operation.
- 11. Check burner cycle and check for proper flame pattern.
- 12. Provide detailed report; provide quotes for any work needed.

April:

- 1. Blow down or rinse condenser coils and o/a pre-filter as needed.
- 2. Replace filters MERV-8 or higher (to be performed by Aero Filter)
- 3. Clean out p-trap, check for damage.
- 4. Apply chemical condensate pan treatment.
- 5. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 6. Check blower motor amperage.
- 7. Check voltage.
- 8. Check belt tension and wear. Adjust or replace as needed
- 9. Check blower rotation.
- 10. Check all fuses, contactors, relay and capacitors for operation.
- 11. Check and lubricate all motors.
- 12. Check economizer operation.
- 13. Check electrical connections.
- 14. Check for refrigerant for leaks and proper levels.
- 15. Check panel and door gaskets.
- 16. Check condenser fan: motor, blades, bracket, rain cap, and guard.
- 17. Check compressor operation.
- 18. Check evaporator coils and outside air filters.
- 19. Check exhaust for proper operation.
- 20. Check outdoor temp and humidity sensors for proper operation.
- 21. Provide detailed report; provide quotes for any work needed.

- 1. Replace filters MERV-8 or higher (to be performed by Aero Filter)
- 2. Chemically wash condenser coils, evaporator coils, and o/a pre-filter.
- 3. Check bearing, shafts, pulleys and sheaves. Adjust for correct deflection.
- 4. Check blower motor amperage.
- 5. Check voltage.
- 6. Check belt tension and wear. Adjust or replace as needed.
- 7. Check blower rotation.
- 8. Check all fuses, contactor, relay and capacitors for operation.
- 9. Check and lubricate all motors and pumps.
- 10. Check economizer operation.
- 11. Check electrical connections.
- 12. Check for refrigerant leaks and proper levels.
- 13. Clean out p-trap, check for damage.
- 14. Check condenser fan: motor, blades, bracket, rain cap, and guard.
- 15. Clean and apply chemical treatment to condensate pan.
- 16. Provide detailed report; provide quotes for any work needed.



Maintenance Plan for Boilers

Service to be performed four times a year: October, January, April, and July.

October:

- 1. Inspect expansion tanks for water level, corrosion, and gauge operation.
- 2. Check sight glass.
- 3. Check boiler exhaust vents for holes, rust, operation.
- 4. Check system for leaks, water and gas.
- 5. Check operational and safety controls. Check heat timer if present.
- 6. Clean pilot assembly.
- 7. Check relief valves.
- 8. Check boiler pressure vessel and gaskets.
- 9. Check and exercise valves.
- 10. Check gas pipes.
- 11. Perform CSD-1 with all documentation required by State of Michigan.
- 12. Lube motor/check burner fans if applicable.
- 13. Clean boiler
- 14. Lubricate pump and motor bearings.
- 15. Check all pumps for leaks, proper operation.
- 16. Inspect all electrical connections and contactors.
- 17. Verify operation of all gauges.
- 18. Inspect and clean low water cut-off.
- 19. Clean pilot assembly.
- 20. Perform combustion analysis and adjust burner for maximum efficiency.
- 21. Check main burner diffuser ring for fatigue.
- 22. Check for flue leakage around burner gaskets.
- 23. Inspect wires to flame and spark rod.
- 24. Check and clean flame detector.
- 25. Check and adjust set points.
- 26. Check inducer operation.
- 27. Give detailed report; provide quotes for any work needed. Submit results of combustion analysis.

January, April, & July:

- 1. Check water pressures, set points, and relief valves.
- 2. Check operational and safety controls. Check heat timer if present.
- 3. Check boiler exhaust vents.
- 4. Check for leaks, water and gas.
- 5. Check and exercise valves.
- 6. Check temperature set point.

- 7. Inspect boiler flue for corrosion or holes.8. Check system for leaks, water and gas.9. Check all pumps for leaks, proper operation.10. Check electrical connections and contactors.
- 11. Check vessel and gaskets for signs of leakage.
- 12. Give detailed report; provide quotes for any work needed.